



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB PWC34910-200
Job Sheet 202778



Part No: RB PWC34910-200

Job Qty: 1 pcs

Part Name: Borescope Guide Tube



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/1/19

Job Tracking No:

Created By: Chantal Lavoie

Due Date: 11/8/19

Description:

Type: Stock

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs	11/8/19	11/8/19	0.00	0.00	Purchasing - 1		
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	1 pcs	11/8/19	11/8/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		
							Packaging 2 - 29 - B4B		



Container No: S230251



Part: RB PWC34910-200

Job No: 202778

Serial No/Batch: S230251

Revision:

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 11/08/19

Plex 11/1/19 1:49 PM Dart.Lavoie.Chantal

					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120 QC 6	1 pcs	11/8/19	0.00 0.00		QC 6 - 9	DAS 9 19-11-13
					QC 6 - 68	9-89
					QC 6 - 61	
					QC 6 - 40	
					QC 6 - 81	
130 Packaging 3-1 - Stock - B4B	1 pcs	11/8/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	DAS 78 NOV 13 2019
					Packaging 3 - 25 - B4B	9-89
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - SA	1 pcs	11/8/19	0.00 0.00		QC 21 - SA - 21	NOV 13 2019
					QC 21 - SA - 70	
					QC 21 - SA - 53	

Part Op 100 - Issue P/O: _____ Supplier: Eagle Copters Ltd.
 Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs)
 120 - (QC6- All purchased or subcontracted products)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
RB PWC34910-200P	Borescope Guide Tube	1 Ea (1 ea)	100-Purchasing	5230245

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB PWC34910-200P	1	0	0

Part Specifications
Specifications could not be found.

Plex 11/1/19 1:49 PM Dart.Lavoie.Chantal



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB044983**



Supplier: AVI002-VU
Aviall
PO BOX 842267
Dallas, TX 75284-2267 USA
Phone: 905-676-1695
Fax: 905-676-9046

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044983

PO Date: 11/1/19

Due Date: 11/6/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

NOV 01 2019

Items

Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	202778	RB PWC34910- 200P	RB PWC34910-200	PWC34910- 200	Borescope Guide Tube	Firmed	-	11/6/19	1 Ea	0 Ea	1 Ea	\$350.00/Ea	\$350.00
												Grand Total:	\$350.00

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 DOCUMENT SPECIAL REQUIREMENTS

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/1/19 1:52 PM Dart.Lavoie.Chantal



A Boeing Company

PACKING LIST



DELIVERY NUMBER: 8008101428

ROUTE: US FedEx Priority Overnight

PAGE: 1 of 1
DATE: 01NOV19
TIME: 19:38:49
EMP: 00000000
ORD TYP: ZCOM 132
CURRENCY: USD
TERMS: Net 30

CUSTOMER PO: POHB044983
ORDER NUMBER: 1005484304
ORDER DATE: 01NOV19

B 10003951
I DART AEROSPACE LTD
L 1270 ABERDEEN STREET
L HAWKESBURY ON K6A 1K7
T CANADA
O

S 10003951
H DART AEROSPACE LTD
I 1270 ABERDEEN STREET
P HAWKESBURY ON K6A 1K7
T CANADA
O

S 1000
H AVIAL CENTRAL WAREHOUSE
I DALLAS CDC
P 2750 REGENT BLVD
F DALLAS TX 75261
R USA
M

LINE	PO LINE	MFG	ITEM DESCRIPTION	ORDER QUANTITY	SHIP QUANTITY	QUANTITY BACK ORDER	UOM	CUSTOMER PRICE	EXTENDED CUSTOMER PRICE
00010	0	37	PWC34910-200 TUBE: GUIDE DAS 9 9-89	1	1	1	EA	350.00	350.00
BATCH 7365305189									

RECEIVED
NOV 04 2019

DART AEROSPACE LTD.

This is not an Invoice.
For payment processing, please refer to Invoice.

The recipient of these goods agrees to comply with all export regulations governing the transfer, sale, lease, or use of these goods.
Diversions contrary to U.S. Law is prohibited.

CERTIFICATE OF CONFORMANCE

This Certificate of Conformance affirms that the products, articles or parts referenced on this document are new or overhauled, are traceable to the approved source and, when required, were manufactured under an Aviation Authority approval. All Original Manufacturers' Certifications are maintained and can be made available upon request. For overhauled or repaired products, the original FAA 8130-3/EASA Form 1 or equivalent Aviation Authority tag is attached to the component. Products, articles or parts were not subjected to adverse operating conditions or excessive temperatures.

DISCOUNT TERMS APPLY ONLY TO SUB TOTAL. ALL
RETURNED MERCHANDISE SUBJECT TO HANDLING
FEE.

01NOV19
Date

CUSTOMER COPY

Image



Pratt & Whitney PW Engine Borescope (

Part#: PWC34910-200 by [Pratt & Wh](#)

Our Price: \$411.77

12 each available in 1-2 business days
Need More? Additional stock available

International Orders 

Quantity:

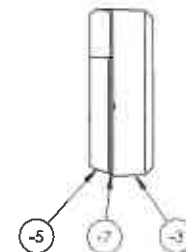
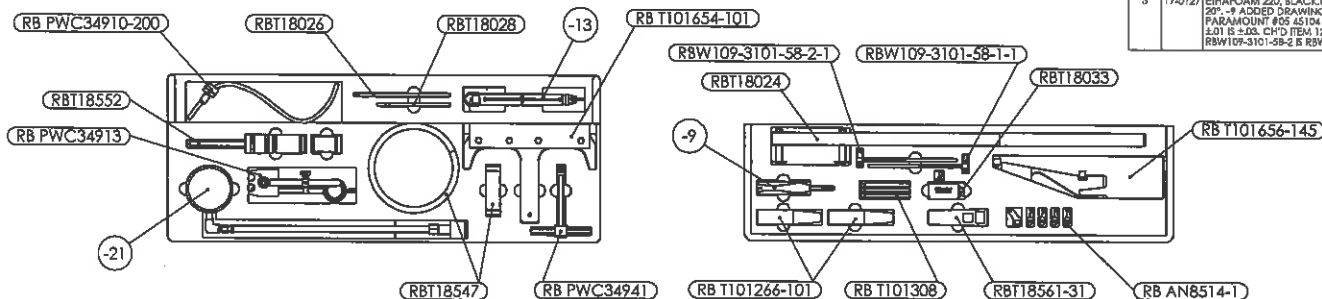
1

 \$15.00 Add the Manufacturer's C

ADD TO CART

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	4/19/2016	RJC	JAG
2	16-0051	-1 CHD QTY WAS 2 B 1, -3 CHD TOOL CUTOUTS FOR -31, RBT18547, RBT18552, RB PWC70403, RB PWC34941 FOR BETTER FID. CHD B/C INFO WAS R5 PWC70403 B RB PWC34910-200.	5/14/2016	RJC	JAG
3	16-0059	-3 CHD CUTOUT FOR RB PWC34941 TO ALLOW PROPER FIT FOR TWO DIFFERENT VERSIONS OF TOOL. CHD CUTOUT FOR RBT18552. CHD DEPTH FOR RBT18547 WAS $\frac{1}{8}$ 1.38 IS $\frac{1}{8}$ 1.38. -6 CHD CUTOUT FOR RBT18033 FOR LONGER BOLDS. DELETED CUT OUT FOR CONNECTION ASSY. -11 CHD CUTOUT FOR RBT18033-18, -17, -16, AND -27 DELETED. -27 CHD SUPPLIER F/M WAS R10-SQ101 B SQ101-HFM19-HFM03-13406-4-2-18" OAL. -38 CHD DIM WAS 10.63 IS 9.17.	6/24/2016	RJC	JAG
4	16-0145	-3 DELETED DIM 4X R.64, ADDED 3X .65 X 45°. CHD DIM WAS 2X 2.00 IS 1.95, WAS 2X 1.43 IS 1.20. -6 ADDED CUTOUT FOR RBW109-3101-58-2. -11 REPLACED W/ RBT18061-31. -38 ADDED RBW109-3101-58-2.	9/6/2016	RJC	JAG
5	17-0127	RBW109-3101-58-1 REPLACED W/ RBW109-3101-58-1-1. RBW109-3101-58-2 REPLACED W/ RBW109-3101-58-2-1. -3 CHD MATL WAS Y-20 BLACK IS E1HAFOAM 220. BLACK. CHD DIMS WAS 3.29 IS 6.41, WAS 2X 7.42 IS 6.98. CORRECTED CUTOUT FOR RBT18522. ADDED DEAIL VIEWS B, C, D, E ON SHEET 3. -3, -8 CHD B/C REF WAS (I.R. SPECIALTY) IS (CASE SOLUTIONS). -8 CHD MATL WAS Y-20. BLACK IS E1HAFOAM 220. BLACK. CHD RIBBON HANDLE NOTE. ADDED DIMS $\frac{1}{8}$ 56.27 81, 6.23, DELETED DIMA 20". -9 ADDED DRAWING TO MODIFY B/O ADDING SLOT TO B/O OF HANDLE. -29 CHD B/O REF WAS PARAMOUNT #05 45104 E (PARAMOUNT #0545091). -38 CHD TOLERANCES WAS $\pm$ 0.05 B $\pm$ 0.10, WAS $\pm$ 0.1 IS $\pm$ 0.3. CHD ITEM 12 WAS RBW109-3101-58-1 B RBW109-3101-58-1-1. CHD ITEM 13 WAS RBW109-3101-58-2 B RBW109-3101-58-2-1. CHD GRAPHICS TO REFLECT NEW CUTOUT FOR ITEM 5.	5/31/2017	DPD	JAG

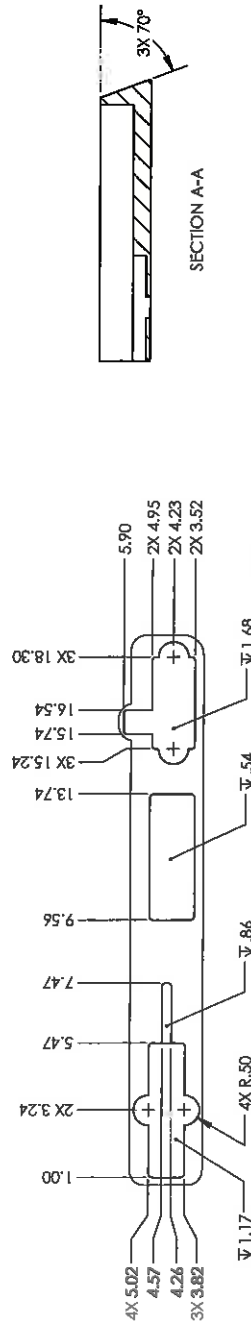
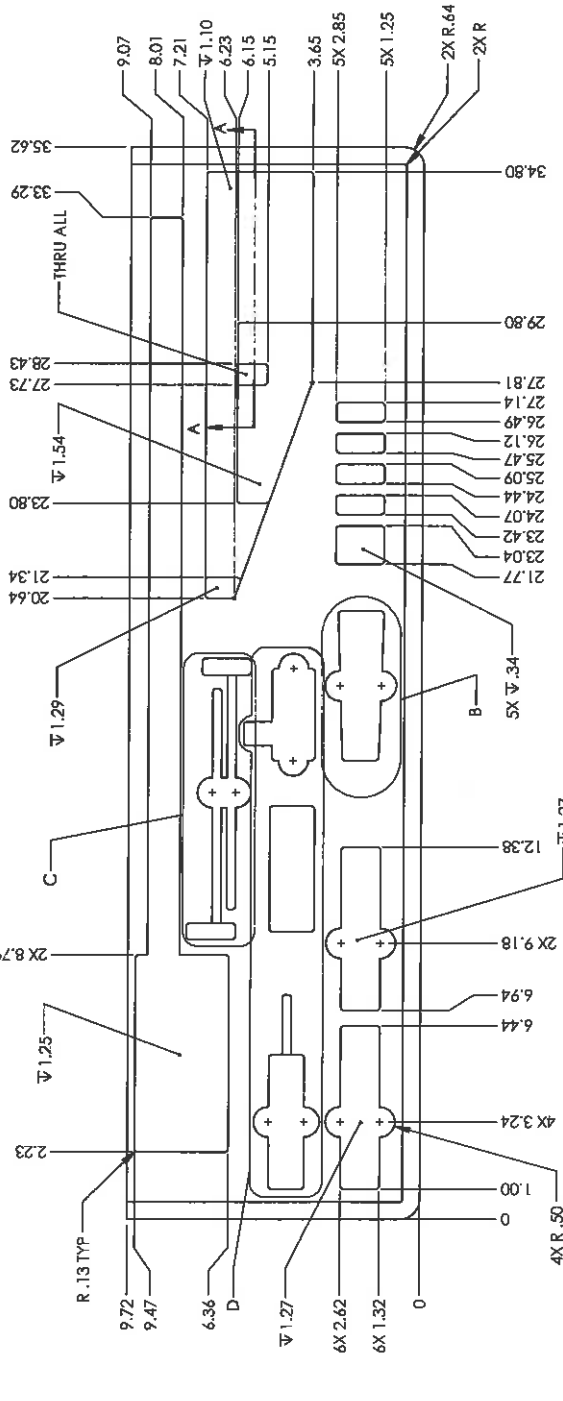
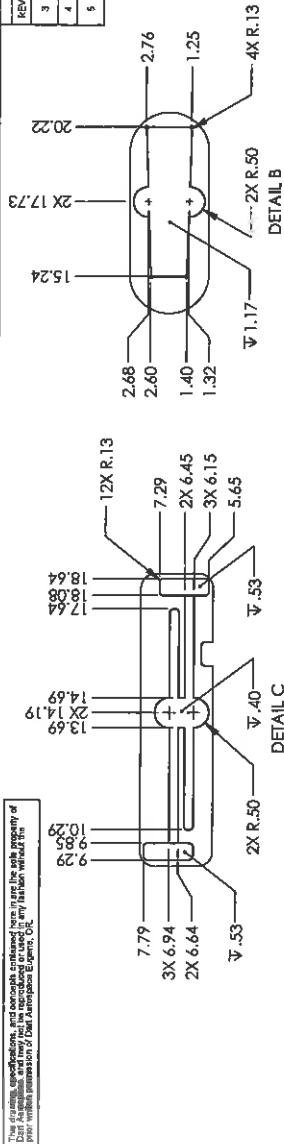


ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	BORESCOPE GUIDE TUBE		RB PWC34910-200	1
				1	SEAL INSTALLATION WORKAID		RBT18026	1
				1	LUBRICATION WORKAID		RBT18028	1
				1	SIGHT GLASS PULLER		RBT18552	1
				1	PICTURE HOLDING		RB PWC34913	1
				1	1/8" GEAR BOX DRAIN TOOL		RBT18547	1
				1	M/R TAB BENDER		RB T101654-101	1
				1	PULLER, WRENCH		RB PWC34941	1
				1	SWASHPLATE LINK AND DRIVE LINK BEARINGS WORK AID		RBT18024	1
				1	HAMMER, STEEL, BLADE CORROSION AND VOIDS DETECTION		RBW109-3101-58-1-1	1
				1	HAMMER, ALUMINUM, BLADE CORROSION AND VOIDS DETECTION		RBW109-3101-58-2-1	1
				1	BEND ANGLE GAGE, IRM TAB		RB T101656-145	1
				2	BLADE BOLT BULLET		RB T101266-101	1
				1	JACK SCREW SET		RB T101308	1
				1	ADJUSTABLE SPANNER WRENCH		RB AN8514-1	1
				1	BATTERY TEMP CAUTION LIGHT TESTER		RBT18033	5
				1	10X MAGNA-LITE		RBT18561-31	1
		B/O	-1	1	CASE	PLASTIC	PELICAN #APP-1700-E	N/A
		B/O	-3	1	BOTTOM FOAM	ETHAFOAM 220, BLACK	3.00 X 13.63 X 35.63 (CASE SOLUTIONS)	2 & 3
		B/O	-5	1	TOP FOAM	ETHAFOAM 220, BLACK	2.06 X 13.62 X 35.62 (CASE SOLUTIONS)	4
		B/O	-7	1	STIFFENER	COROPLAST	24 X 9.72 X 35.62 BLACK (I.R. SPECIALTY)	5
		B/O	-9	1	LG. DZUS SCREWDRIVER		(SNAP-ON #56180)	6
		B/O	-13	1	LINEAR SCALE	BRASS	50 LB X Box AMERICAN SCALE #IN-050M	1
	X		-21	1	ROTOR BRAKE MASTER CYLINDER TESTER			7
	1	B/O	-23		GAUGE	S.S.	3-1/2" 1/4L 600 psi (ASHCROFT #100PSW, PARAMOUNT #0545091)	7
	1	B/O	-25		ELBOW	BRASS	1/4 NPT 90° (MCMASTER-CARR #50765336)	7
	1	B/O	-29		BRAKE HOSE		PACIFIC RUBBER #RQ101-HFM19-HFM03-5406-4-2@18" OAL	7
	1	B/O	-31		BOND SEAL WASHER		PACIFIC RUBBER #88EP900-4	7
	1	B/O	-33		COUPLING HALF, HOSE ATTACHING	ALUMINUM	(EATON #375508-5)	7
			-35	1	RED LOCATION CARD	LAMINATED CARD		8
		B/O	-37	2	LANYARD	COATED STEEL	81/16 X 14 (CARR LANE #CL2-C)	N/A
		B/O	-39	2	FERRULE	ALUMINUM	81/16 X 3/8 (MCMASTER-CARR #3894131)	N/A
		B/O	-41	1	GROMMET	NICHEL-PLATED BRASS	SIZE 00, 2/42 OD (MCMASTER-CARR #86625131)	N/A
		B/O		1	DART PLACARD	ALUMINUM	R841011	N/A
	ASSY							

DART AEROSPACE	
TITLE 412 FIELD MAINTENANCE KIT	
DWG NO.	REV 5
RBT18025	
MATL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
FRST	XXX $\pm$.005 FRACTIONS $\pm$ 1/16
FINISH	XX $\pm$.01 ANGLES $\pm$ 1°
SPEC	X $\pm$.1 SURFACES $\pm$ 125
1. BREAK ALL SHARP EDGES JTS X 45° OR 90°	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: CLOUGH	USED ON MODEL
CHECKED: DUERFELDT	BELL 412
QPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:10	DATE 4/15/2016 SHEET 1 OF 8

For all dimensions, unless otherwise specified, use the following tolerances: ±.015 for all dimensions, unless otherwise specified. All dimensions are in inches. All dimensions are to be maintained within the tolerance of .015 inches.

REV	SCR	DESCRIPTION	DATE	INITIAL	APPROVED
3	16-008	1. CUTO CUTOUT FOR RBT 1804 FOR LONGER BOLT, DELETED OUT FOR CONNECTOR ASST.	4/24/2016	RJC	JAG
4	16-013	4. ADDED CUTOOUT FOR RBT 1804 FOR LONGER BOLT, DELETED OUT FOR CONNECTOR ASST.	9/12/2016	RJC	JAG
5	17-012	5. CTD MAT, WAS Y-20, BLACK 8 ETHAFOAM 220, BLACK CTD RIBBON HANDLE NOTE, ADDED	4/17/2017	DPD	

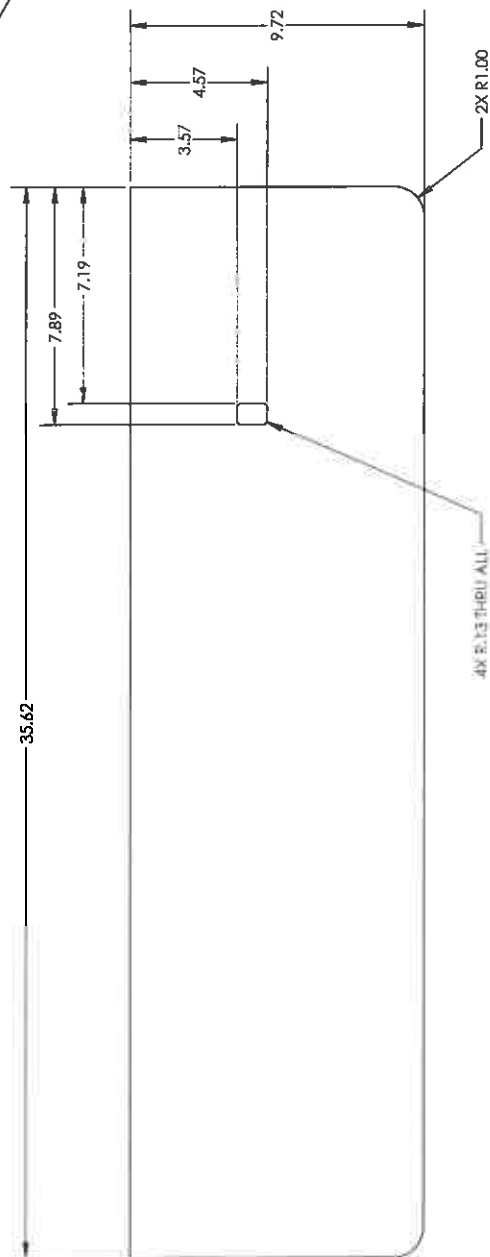
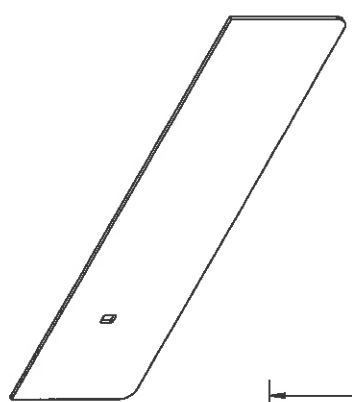


NOTE:
ATTACH-7 TO-5 WITH RIBBON HANDLE LOOPS
LARGE ENOUGH TO ACCOMMODATE LARGE
HANDS AND FOLD ON TOP OF -5.

412 FIELD MAINTENANCE KIT	
REV	5
DWG NO.	RBT18025-5
MATL	ETHAFOAM 220, BLACK
FINISH	BLACK
PREC	UNLESS OTHERWISE SPECIFIED FRACTIONS 1/16 DECIMALS .001
DESIGNED BY	CLOUGH
DESIGNED BY	DUEFELDT
DESIGNED BY	ANDERSON
DESIGNED BY	LINDSAY
DESIGNED BY	GILBERT
USED ON MODEL	BELL 412
SCALE	1:4
DATE	4/15/2016
SHEET	4 OF 8

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REVISIONS			DESCRIPTION	DATE	INITIAL	APPROVED
REV	ECR					

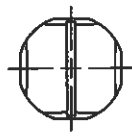
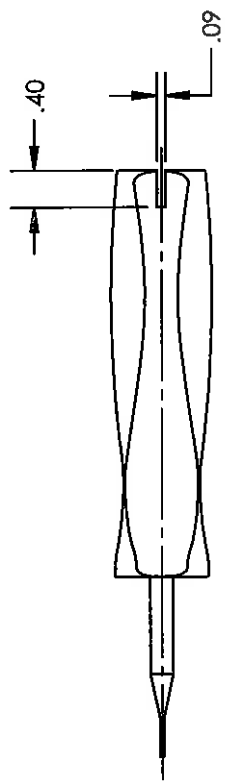
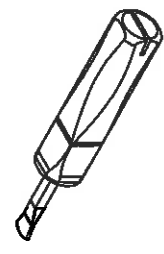


NOTE:
VENDOR TO ATTACH A 1IN. WIDE BLACK RIBBON LIFTING HANDLE TO EACH END OF COROPLAST LOOP TO BE LARGE ENOUGH TO ACCOMMODATE LARGE HANDS AND FOLD OVER ON TOP OF FOAM FOR STORAGE. STIFF FOAM TO BE ATTACHED TO -7 STIFFENER.

		TITLE		412 FIELD MAINTENANCE KIT	
DATE	NOV 18 2016	REV	5		
PART COROPLAST		RBT18025-7			
UNLESS OTHERWISE SPECIFIED		DIMENSIONS ARE IN INCHES			
FRACTIONS		DECIMALS			
1/16		.0625			
1/8		.125			
3/16		.1875			
1/4		.25			
5/16		.3125			
3/8		.375			
7/16		.4375			
1/2		.5			
5/8		.625			
3/4		.75			
7/8		.875			
1		1.0			
1 1/8		1.125			
1 1/4		1.25			
1 3/8		1.375			
1 1/2		1.5			
1 5/8		1.625			
1 3/4		1.75			
1 7/8		1.875			
2		2.0			
2 1/8		2.125			
2 1/4		2.25			
2 3/8		2.375			
2 1/2		2.5			
2 5/8		2.625			
2 3/4		2.75			
2 7/8		2.875			
3		3.0			
3 1/8		3.125			
3 1/4		3.25			
3 3/8		3.375			
3 1/2		3.5			
3 5/8		3.625			
3 3/4		3.75			
3 7/8		3.875			
4		4.0			
4 1/8		4.125			
4 1/4		4.25			
4 3/8		4.375			
4 1/2		4.5			
4 5/8		4.625			
4 3/4		4.75			
4 7/8		4.875			
5		5.0			
5 1/8		5.125			
5 1/4		5.25			
5 3/8		5.375			
5 1/2		5.5			
5 5/8		5.625			
5 3/4		5.75			
5 7/8		5.875			
6		6.0			
6 1/8		6.125			
6 1/4		6.25			
6 3/8		6.375			
6 1/2		6.5			
6 5/8		6.625			
6 3/4		6.75			
6 7/8		6.875			
7		7.0			
7 1/8		7.125			
7 1/4		7.25			
7 3/8		7.375			
7 1/2		7.5			
7 5/8		7.625			
7 3/4		7.75			
7 7/8		7.875			
8		8.0			
8 1/8		8.125			
8 1/4		8.25			
8 3/8		8.375			
8 1/2		8.5			
8 5/8		8.625			
8 3/4		8.75			
8 7/8		8.875			
9		9.0			
9 1/8		9.125			
9 1/4		9.25			
9 3/8		9.375			
9 1/2		9.5			
9 5/8		9.625			
9 3/4		9.75			
9 7/8		9.875			
10		10.0			
10 1/8		10.125			
10 1/4		10.25			
10 3/8		10.375			
10 1/2		10.5			
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40 3/8		40.375			

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REVISIONS			
REV	ECR	DESCRIPTION	DATE
5	17-0127	•9 ADDED DRAWING TO MODIFY 8/Q ADDING SLOT TO END OF HANDLE.	5/31/2017
			DPD
			APPROVED
			JAG



TITLE		412 FIELD MAINTENANCE KIT	
DWG NO.		RBT18025-9	
REV		5	
MATERIAL		UNLESS OTHERWISE SPECIFIED	
TREAT		DIMENSIONS ARE IN INCHES	
FINISH		XXX ± .005 FRACTIONS ± 1/8	
SPEC		.XX ± .01 ANGLES ±.5°	
DRAWN BY:		.X ± .1 SURFACES = 125/	
CHECKED:		1. BREAK ALL SHARP EDGES	
OPPS APPR:		.015 x 45° OR .015R	
QA APPR:		2. DIMENSIONAL LIMITS APPLY	
APPROVED:		AFTER PLATING	
SCALE		3. AFTER PLATING AND TOL PER	
1:2		ASME Y14.5M-2009	
DATE		USED ON MODEL	
3/6/2017			
SHEET 6 OF 8			

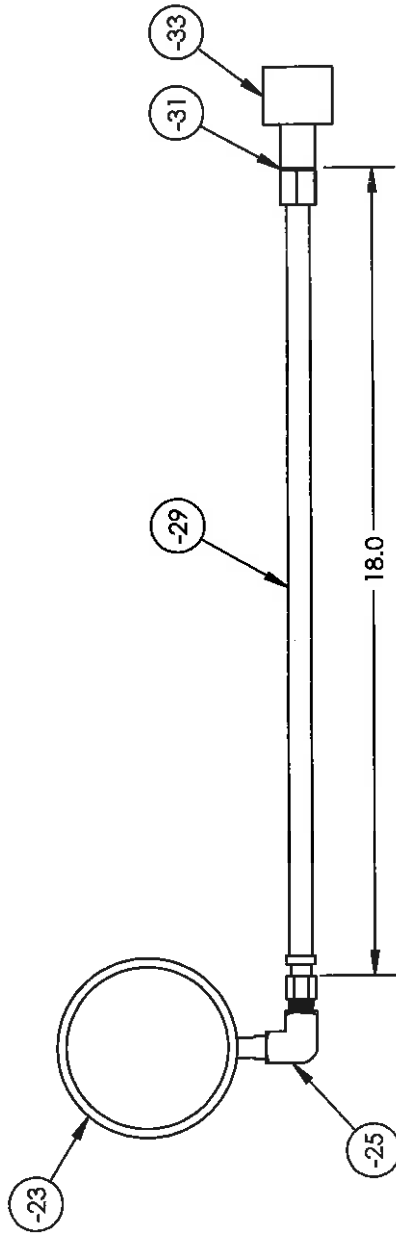
(-9)

LG. DZUS SCREWDRIVER

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REVISIONS

REV	ECK	DESCRIPTION	DATE	INITIAL	APPROVED
3	16-0039	-21 DELETED -2/ FROM ASSY. CHTD SUPPLIER P/N WAS #BQ-BQ101 IS BQ101-HFIM19-HFIF03+S406-4-2@18" OAL.	6/24/2016	RJC	JAG



TITLE 412 FIELD MAINTENANCE KIT

DWG NO.	RBT18025-21	REV	5
MAT'L	UNLESS OTHERWISE SPECIFIED		
HEAT	DIMENSIONS ARE IN INCHES		
TREAT	FRACTIONS 1/8		
FINISH	.XXX ± .005 ANGLES 3.6°		
SPEC	.XX ± .01 SURFACES = 125/		
	.X ± .1		
DRAWN BY:	CLOUGH	1. BREAK ALL SHARP EDGES	
CHECKED:	DUERFELDT	.015 x 45° OR .015R	
OPPS APPR:	ANDERSON	2. DIMENSIONAL LIMITS APPLY	
QA APPR:	LINDSAY	3. INTERPRETING AND TOL PER	
APPROVED:	GILBERT	ASME Y14.5M-2009	
SCALE	1:4	DATE	4/18/2016
		USED ON MODEL	H175
			SHEET 7 OF 8

-21
 ROTOR BRAKE MASTER CYLINDER TESTER

